

polytec Bevel Edge **MELAMINE** doors & panels

polytec's Bevel Edge MELAMINE range is available in a stunning selection of colours and designs, allowing you to create a stylish look in your home or workplace.

Made from 16mm and 18mm MR (moisture resistant) MDF (medium Density Fibre Board) E-Zero, in a range of surface finish options. The available range of colours in the Bevel Edge MELAMINE doors & panels are also available in Square Edged profile doors & panels. polytec Bevel Edge MELAMINE doors & panels are designed to complement polytec's other extensive decorative surface ranges.

polytec's Bevel Edge MELAMINE range is a resin bonded MDF material with an impregnated surface finish. The hardened resin creates an outer layer providing an excellent surface for kitchen doors and decorative joinery applications.



Application

polytec's Bevel Edge MELAMINE finishes are designed for interior use, such as kitchens, bathrooms, laundries, wardobes, domestic and commercial furniture. MR melamines are resilient to areas exposed to low to medium humidity levels and where accidental wetting may occur.

The hardened resins in the decorative melamine outer layer resists chipping, scratching and dents and the melamine surface wipes clean with warm soapy water and a non abrasive cloth.

This product has been designed with the consumer in mind and is a perfect solution for all joinery applications.

Product Properties

PROPERTY	UNIT	MR-MDF E0 MELAMINE
Density	Kg/m ³	730
Modulus of Rupture (MOR)	MPa	40
Modulus of Elasticity (MOE)	MPa	3500
Internal Bond Strength	kPa	1000
Moisture Content (ex-factory)	%	8
Thickness Swell (24 hours)	%	4
Thickness Swell (After Wet Cycling)	%	4
Internal Bond Strength (After Wet Cycling)	kPa	400
SCREW HOLDING		
Edge	N	1000
Face	N	800

Chemical Composition

CHEMICAL ENTITY	CAS No	PROPORTION
Plantation Soft Wood	None	>80%
Urea Formaldehyde (UF) Resin	9011-05-6	<20%
Melamine Urea Formaldehyde (MUF) Resin	25036-13-9	
Decorative Paper	None	<2%
Paraffin Wax	8002-74-2	<1%

Fire Tests

EARLY FIRE HAZARD INDICES TO AS 1530.3	CAS No
Ignitability Index:	12-14
Spread of flame index:	5 – 7
Heat evolved index	4 – 6
Smoke developed index:	3 – 5
Paraffin Wax	8002-74-2

Storage and Maintenance

polytec's doors & panels should be treated with special care, avoid leaning large doors & panels against walls or other surfaces, this will cause bowing of the product and may void any warranty obligations held by polytec.

When stacking be sure to place on a flat surface, face to face, this will keep the product in its optimal condition, also be sure not to drag the doors & panels across each other as this will cause scratches and damage the surface.

Certification

polytec is committed to an eco-friendly and sustainable environment. It is an intrinsic part of the way we do business daily. Our decisions are made so that they have minimum negative impact on the environment. Our product is manufactured from managed and renewable plantation pine and is Australian Forestry Standard chain of custody certified. All polytec Contemporary MELAMINE door products are manufactured from CUSTOMwood MR MDF E-Zero. We subscribe to local government environmental initiatives and voluntary audits as well as our own internal Energy and Carbon Management Policy (ECM), which aligns with the Australian Government's Energy Efficiency Opportunities (EEO) program.



Contact

For further information on this product contact:

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