

# polytec High Pressure Laminate

## General Information

polytec's range of Laminate and Benchtops are designed for applications such as kitchen worktops, countertops, bathroom vanities and laundry benchtops where a durable decorative surface is required.

## Features

- Tough and durable
- Resistant to cracking, chipping, chemicals and reagents
- Industry relevant colour range
- Postformable to Tight Form in most colours on 33, 40 & 50mm E-Zero LDF Substrates

## Environmental/Safety

polytec is committed to ensuring that its products can be manufactured, transported, stored, used, disposed and recycled with an appropriate regard for safety, health and environmental protection. We support the safe handling of our products.

PHYSICAL PROPERTIES	UNIT	TYPICAL PROPERTY	TEST METHOD
Density	Kg/m <sup>3</sup>	1350 - 1450	ASTM D 792-1
<b>Panel Tolerance</b>			
Length	mm	+/- 5	AS/NZS 2924.1
Width	mm	+/- 5	
Thickness	mm	+/- 0.1	
Colour Stability		Blue wool standard Min 6	AS/NZS 2924.1
Thickness Swell (24hr @ 20°C)	%	≤3.5	EN 317
Tensile Strength	N/mm <sup>2</sup>	>80	DIN 53457
Flexural Strength	N/mm <sup>2</sup>	>90	DIN 53457
Resistance to Impact	N	>20	AS/NZS 2924.1
Resistance to Scratch	N	≥ 2	AS/NZS 2924.1
Resistance to Wear	Revolutions	≥ 350	AS/NZS 2924.1
Resistance to Steam		≥ 4	AS/NZS 2924.1
<b>Dry Heat Resistance, 180°C</b>			
Finishes		≥ 4	AS/NZS 2924.1
<b>Resistance to Staining</b>			
Group 1 + 2		≥ 5	AS/NZS 2924.1
Group 3 + 4		≥ 4	
Resistance to Boiling Water		No Visible Change	AS/NZS 2924.1

Fire Hazard Indices		
Ignitability Index	10 - 14	AS/NZS 1530.3
Spread of Flame Index	0 - 8	
Heat Evolved Index	2 - 6	
Smoke Development Index	2 - 4	

## Chemical Resistance Test Results

polytec always recommend prompt clean-up of all spills on its decorative surfaces and the surface maintained in accordance with our Care and Maintenance instructions.

Performance	Chemical
No visible effect	Water, alcohol 96%, isopropanol, Petrol, amy1 acetate, acetone, household soap, detergents for dishwashing by hand, ammonium hydrate 10%, ketchup, cooking oil, trisodium phosphate 1%, coffee, tea, milk, acetic acid, caustic soda (<10%), citric acid 10%, wine, lipstick, grapefruit juice, wax, shoe polish, ink ballpoint pen, spirit dye pen, marking ink, hand cream
Slight Effect/No Effect if completely removed within 10-15 minutes	Hydrogen Peroxide 30%, hypochlorite bleach, hair dye, mercury chromate 2%, iodine, hydrochloric acid (<10%), phosphoric acid (10%), caustic soda (>10%)
Surface attack/necessitating immediate removal	Hydrochloric Acid (>10%, nitric acid (>10%), Sulphuric Acid (>10%)

## Contact

For further information on this product contact:

Borg Manufacturing (ABN 31 003 246 357), 2 Wella Way, Somersby, NSW 2250, Australia

Telephone: 1300 300 547 Fax: 1300 320 547

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Date of last update: 1 February 2018